

## Taper Pipe & Pin



### Taper Pipe Reamers

Size	Small End $\phi$	Large End $\phi$	OAL	# of Flutes	Thread or Flute Lgth	Size of Square	Shank $\phi$	Uncoated Part #
1/16	.2320	.2750	2-1/8	6	3/4	.235	.3125	<a href="#">RR61849</a>
1/8	.3160	.3620	2-1/8	6	3/4	.328	.4375	<a href="#">RR61850</a>
1/4	.4060	.4720	2-7/16	6	1-1/16	.421	.5625	<a href="#">RR61851</a>
3/8	.5400	.6060	2-9/16	6	1-1/16	.531	.7000	<a href="#">RR61852</a>
1/2	.6650	.7510	3-1/8	6	1-3/8	.515	.6875	<a href="#">RR61853</a>
3/4	.8760	.9620	3-1/4	8	1-3/8	.679	.9063	<a href="#">RR61854</a>
1	1.1030	1.2120	3-3/4	8	1-3/4	.843	1.1250	<a href="#">RR61855</a>
1-1/4	1.4440	1.5530	4	10	1-3/4	.984	1.3125	<a href="#">RR61856</a>
1-1/2	1.6840	1.7930	4-1/4	12	1-3/4	1.125	1.5000	<a href="#">RR61857</a>
2	2.1590	2.2680	4-1/2	12	1-3/4	1.406	1.8750	<a href="#">RR61858</a>



### Taper Pin Reamers

Size	Small End $\phi$	Large End $\phi$	# of Flutes	Uncoated Part #
7/0	.0497	.0666	4	<a href="#">RR62025</a>
6/0	.0611	.0806	4	<a href="#">RR62026</a>
5/0	.0719	.0966	4	<a href="#">RR62027</a>
4/0	.0869	.1142	4	<a href="#">RR62028</a>
3/0	.1029	.1302	4	<a href="#">RR62029</a>
2/0	.1137	.1462	4	<a href="#">RR62030</a>
0	.1287	.1638	4	<a href="#">RR62031</a>
1	.1447	.1798	6	<a href="#">RR62032</a>
2	.1605	.2008	6	<a href="#">RR62033</a>
3	.1813	.2294	6	<a href="#">RR62034</a>
4	.2071	.2604	6	<a href="#">RR62035</a>
5	.2409	.2994	6	<a href="#">RR62036</a>
6	.2773	.3540	6	<a href="#">RR62037</a>
7	.3297	.4220	6	<a href="#">RR62038</a>
8	.3971	.5050	6	<a href="#">RR62039</a>
9	.4805	.6066	6	<a href="#">RR62040</a>
10	.5799	.7216	6	<a href="#">RR62041</a>
11	.7060	.8780	8	<a href="#">RR62042</a>
12	.8420	1.0500	8	<a href="#">RR62043</a>
13	1.0090	1.2590	10	<a href="#">RR62044</a>
14	1.2500	1.5420	10	<a href="#">RR62045</a>